

heap a convenient time. Wherein on the one hand, if it lyeth of a sufficient thickness for coming, it will quickly heat and mould, and the tender Sprouts be so intangled, that the least opening of the Heap breaks them off; and so hinders the further maturation of the Grain into Malt. On the other, if it be stirred and opened to prevent too much heating, these sprouts which have begun to shoot, cease growing, and consequently the Corn again ceaseth to be promoted to the mellowness of Malt.

To avoid all these difficulties, this way was try'd and found effectual: Take away the top of the Earth in a Garden or Field two or three inches, throwing it up half one way, and half the other. Then lay the Corn, for Malt, all over the Ground so as to cover it. Then cover the Corn with the Earth that was pared off; and there is no more to do, till you see all the Plot of Ground like a green Field covered over with the Sprouts of the Corn, which will be within ten days or a fortnight, according to the time of the year. Then take it up, and shake the earth from it and dry it. For the Roots will be so intangled together, that it may be raised up, in great pieces. To make it very clean, it may be washed, and then presently dry'd on a Kiln, or in the Sun, or spread thin on a Chamber floor. This way, every Grain that is good will grow, and be mellow, flowry and very sweet; and the Beer made of it, be wholsom, pleasant, and of a good brown colour.

Yet Beer made of the Bread, as aforesaid, being as well coloured, as wholsom and pleasant, and more durable; this therefore is most in use. And the rather, because the way of Malting this Corn, last described, is as yet but little known amongst them.

*An Account of the manner of making Malt in Scotland; by  
Sir Robert Moray.*

**M**Alt is there made of no other Grain, but Barley. Whereof there are two kinds; one, which hath four Rows of Grains on the Ear; the other, two Rows. The first is the more commonly used; but the other makes the best Malt.

The more recently Barly hath been Threshed it makes the better Malt. But if it hath been Threshed six weeks or upwards, it proves not good Malt, unless it be kept in one equal temper; whereof it easily failes, especially if it be kept up against a Wall: for that which lies in the middle of the Heap is freshest, that which lies on the outsidess and at top is over dry'd, that which is next the Wall shoots forth, and that which is at the bottom Rots. So that when it comes to be made into Malt, that which is spoiled, does not *Come* well (as they call it) that is, never gets that right mellow temper Malt ought to have, and so spoils all the rest. For thus some Grains *Come* well, some not at all, some half, and some too much.

The best way to preserve Treshed Barly long in good temper, is, Not to separate the Chaff from it. But as long as it is unthreshed, it is always good. Brewers use to keep their Barly in large Rooms on boarded floors, laid about a foot in depth, and so turned over now and then with Scoops.

Barly that hath been over heated in the Stacks or Barnes, before it be separated from the Straw, will never prove good for Malt, nor any other use. But though it heat a little after it is Threshed, and kept in the Chaff, it will not be the worse, but rather the better for it; for then it will *Come* the sooner, and more equally.

A mixture of Barly that grow on several grounds, never proves good Malt, because it *Comes* not equally. So that the best Barly to make Malt of, is that which grows in one Field, and is kept and threshed together.

Take, then good Barly, newly threshed, and well purged from the Chaff, and put hereof eight Boles, that is, about six *English* Quarters, in a Stone-Trough. Where let it infuse, till the water be of a bright reddish colour; which will be in about three days, more or less, according to the moistness or dryness, smallness or bigness of the Grain, season of the Year, or temper of the Weather. In Summer Malt never Makes well. In Winter it will need longer infusion, than in the Spring or Autumn.

It may be known when steeped enough, by other marks besides the colour of the Water, as the excessive swelling of the Grain, or, if over steeped; by too much softness; being, when in the right temper, like that Barly which is prepared to make Broath of, or the Barly called by some, *Urge wonder*.

When the Barly is sufficiently steeped, take it out of the Trough, and lay it on heaps, so let the Water drain from it. Then after two or three hours, turn it over with a Scoop, and lay it in a new heap about twenty or twenty four inches deep. This Heap they call the *Coming Heap*. And in the managing of this Heap aright, lies the greatest Skill. In this Heap it will lie forty hours, more or less, according to the formentioned qualities of the Grain, &c. before it come to the right Temper of Malt; which that it may all do equally, is most to be desired.

Whilst it lies in this Heap, it is to be carefully looked to, after the first fifteen or sixteen hours. For about that time, the Grains will begin to *put forth the Root*, which when they have equally and fully done, the Malt must, within an hour after, be turned over with a Scoop; otherwise the Grains will begin to put forth the Blade or Spire also, which by all means must be prevented: for hereby the Malt will be utterly spoil'd, both as to pleasantness of Taste, and strength.

If

If all the Malt *Come* not equally, because that which lies in the middle being warmest, will usually *Come* first; turn it over, so as the outmost may lie inmost, and so leave it till all be *Comen* alike.

So soon as the Malt is sufficiently *Come*, turn it over, and spread it to a depth not exceeding five or six inches. And by that time it is all spread out, begin and turn it over and over again, three or four times. Afterwards, turn it over in like manner, once in four or five hours, making the Heap thicker by degrees, and continuing so to do constantly, for the space of forty eight hours at least.

This frequent turning of it over, cooles, dries and deads the Grain; whereby it becomes mellow, melts easily in brewing, and then separates entirely from the Husk.

Then throw up the Malt into a Heap, as high as you can. Where let it lye, till it grows also hot as your hand can endure it: which usually comes to pass, in some thirty hours space. This perfects the sweetness, and mellowness of the Malt.

After the Malt is sufficiently heated, throw it abroad to cool, and turn it over again about six or eight hours after, and then dry it upon the Kiln. Where, after one fire, which must serve for twenty four hours, give it another more slow, and if need be, a third. For if the Malt be not thoroughly dried, it cannot be well ground, neither will it dissolve well in the brewing, and the Ale it makes will be red, bitter, and will not keep.

The best Fewell, is Peat. The next Charcoale, made of Pit-Coal or Cinders; Heath, Broom and Furzes are naught. If there be not enough of one kind, burn the best first, for that gives the strongest impression, as to the Taste.